

Date: Friday, 7/4/2008 12:49:26 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET		
Job Number	: 40287		Part Number	: D353615		
Estimate Number	: 12722		Drawing Number	: D3536 REV A		
P.O. Number	:		Project Number	: N/A		
This Issue	: 7/4/2008	S.O. No. :	Drawing Revision	: A		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type	: SMALL /MED FAB			
Previous Run	: 33964		Due Date	: 7/11/2008		
Written By	:		Qty:	20	Um:	Each
Checked & Approved By	: <u>HB 08 07 07</u>					
Comment	: Est Rev.A New Issue 07-02-14 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063
Comment: Qty.: 1.0340 sf(s)/Unit Total : 20.6808 sf(s) NEOPRENE SHEET 0.063 Batch: <u>107658 HB 8-7-16</u>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3536 Dwg Rev: <u>A</u> Prog Rev: <u>A</u> HB 8-7-16 <div style="text-align: right; border: 1px solid black; border-radius: 50%; padding: 5px; margin-top: 10px;"> </div>		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>HB 8-7-16</u>		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK <u>S 08/07/16 X26</u>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>PP13</u>		
<u>8/07/16</u>		
<u>2016</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 12:49:26 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: GASKET
Job Number: 40287		Part Number: D353615
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE
		 08/07/17 9:00
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		

MF 08-07-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	40287
Description: Gasket	Part Number:	D3536-15
Inspection Dwg: D3536	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

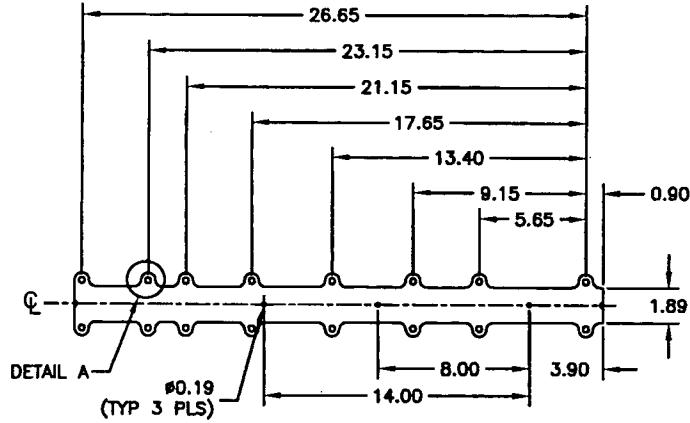
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
39.15	+/-0.030	39.15	X			
35.65	+/-0.030	35.65	X			
33.65	+/-0.030	33.65	X			
30.15	+/-0.030	30.15	X			
24.90	+/-0.030	24.90	X			
19.65	+/-0.030	19.65	X			
14.40	+/-0.030	14.40	X			
9.15	+/-0.030	9.15	X			
5.65	+/-0.030	5.66	X			
3.90	+/-0.030	3.90	X			
8.00	+/-0.030	8.00	X			
16.00	+/-0.030	16.00	X			
24.00	+/-0.030	24.00	X			
0.30	+/-0.030	302	X			
0.30	+/-0.030	303	X			
1.89	+/-0.030	1.901	X			
Ø0.19	+0.005/-0.001	.192	X			

Measured by:	WB	Audited by:	S	Prototype Approval:	N/A
Date:	8-7-16	Date:	28/07/16	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	SM

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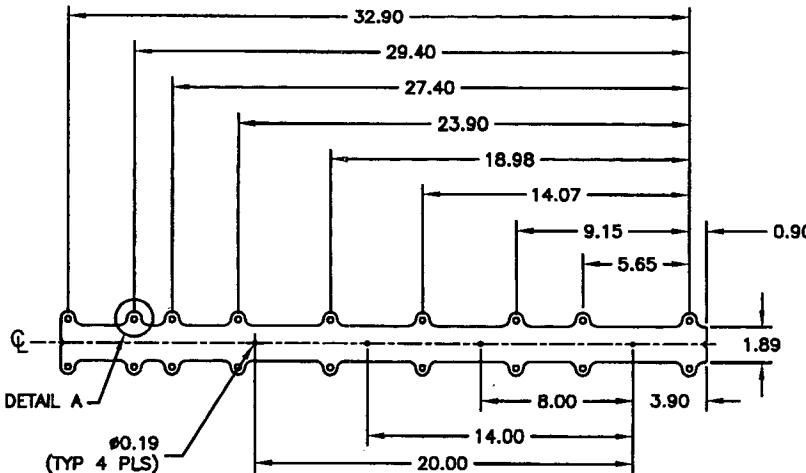


D3536-11 GASKET

09.02.12
D3536-11

DART

DESIGN CB	DRAWN BY CB	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED PH	APPROVED PH	DRAWING NO. D3536
DATE 06.10.25		SHEET 1 OF 6 TITLE GASKET SCALE 1:10



D3536-13 GASKET

NOTES

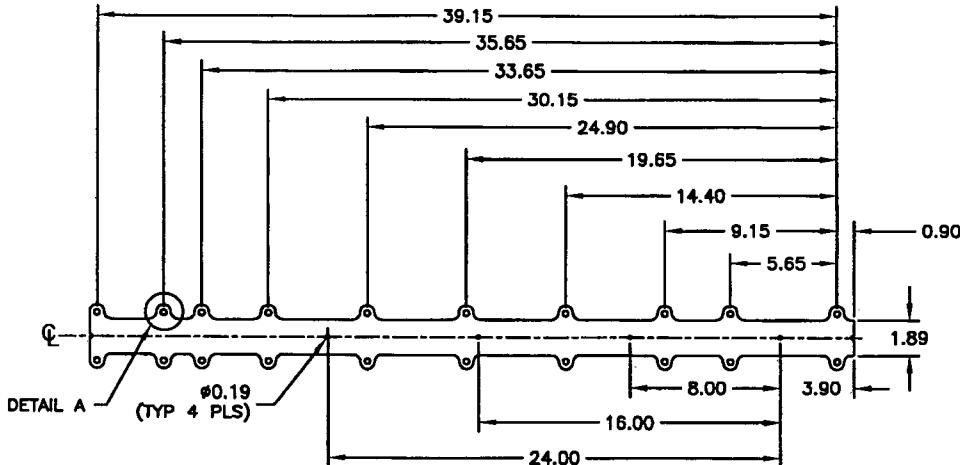
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{Q}{2}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

SHOP COPY
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WITHOUT NOTICE
WORK ORDERED
NO. Y0028

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DESIGN	C.B	DRAWN BY	C.B	DART AEROSPACE US
CHECKED	P.H	APPROVED	T.H	PORT HADLOCK, WA
DATE	06.10.25	TITLE	D3536	GASKET

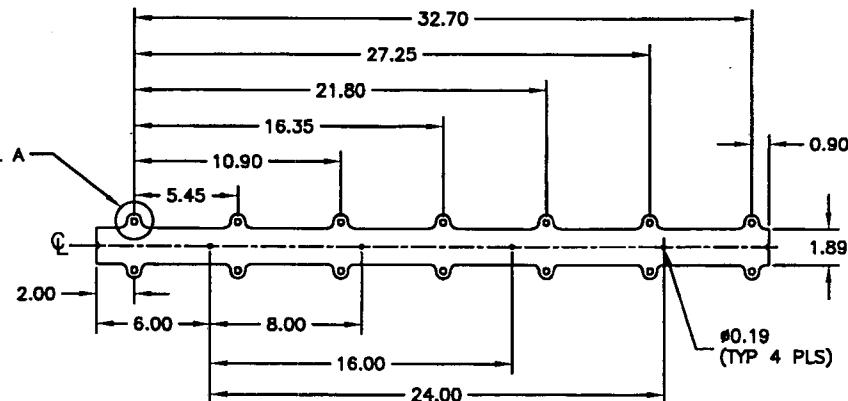
RECORDED AS ISSUED
07.02.12

**D3536-15 GASKET**

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NO. 208287
WORK ORDER

NOTES

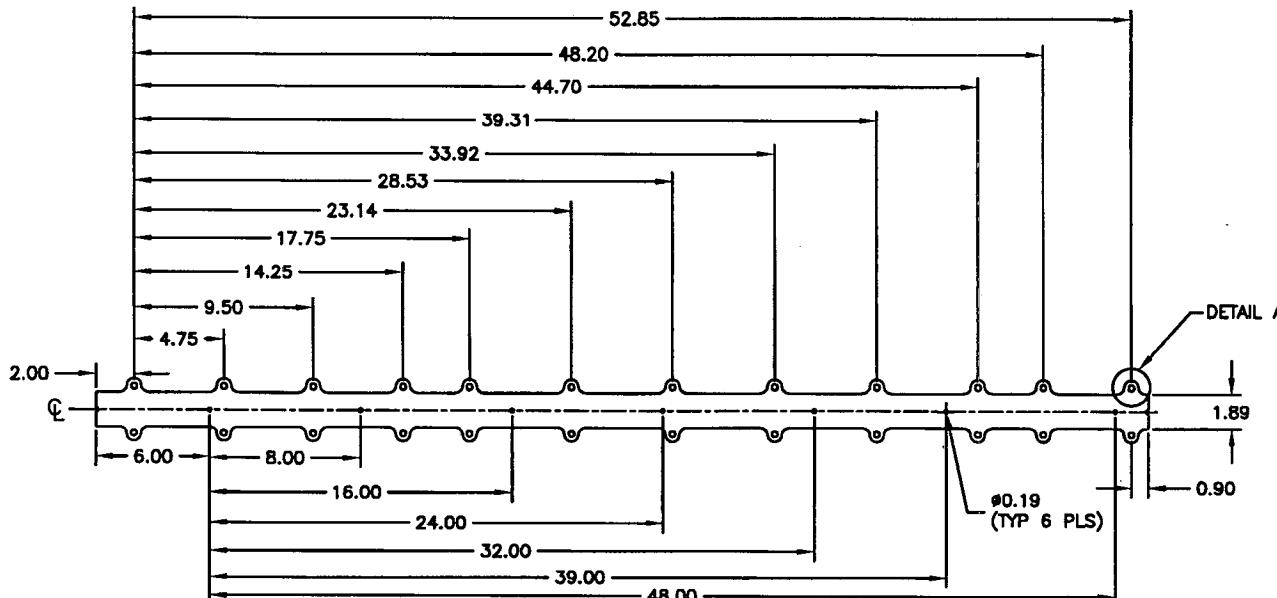
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- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT C
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

**D3536-21 GASKET**

07-02-12
07-02-12
07-02-12

DART

DESIGN CB	DRAWN BY CB	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED PH	APPROVED MM	DRAWING NO. D3536
DATE 06.10.25	TIME GASKET	SHEET 3 OF 6 SCALE 1:10

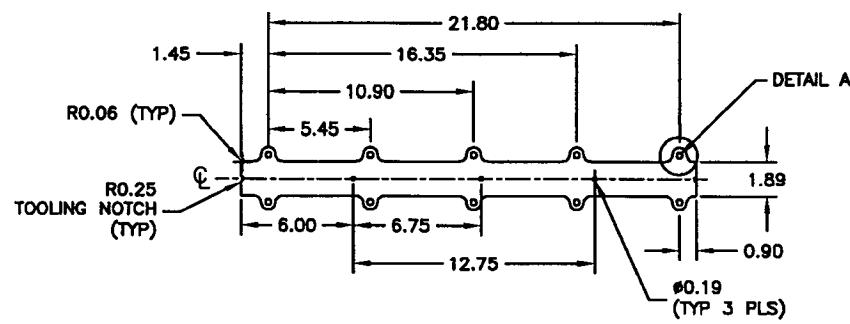


D3536-23 GASKET

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WITHOUT NOTICE
WORK ORDER NO. 40287

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16" THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION



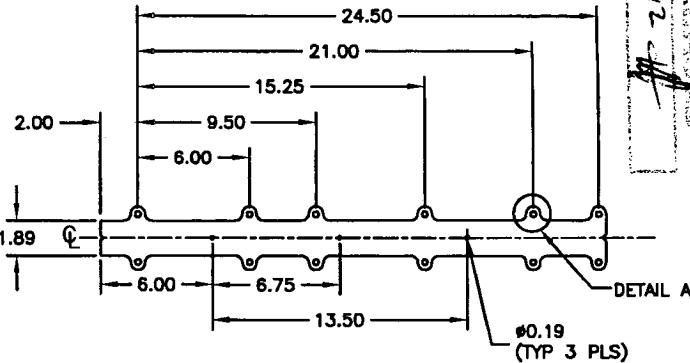
D3536-25 GASKET

DART

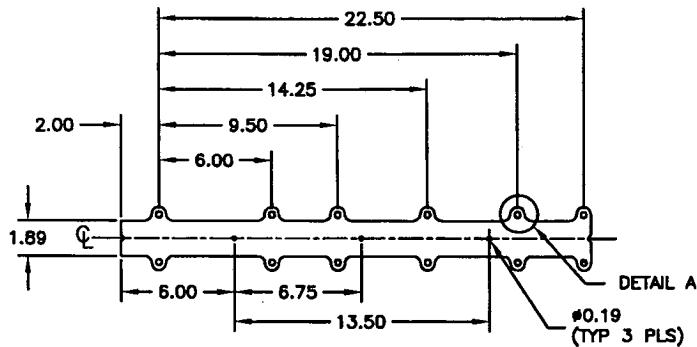
DESIGN	C.B	DRAWN BY	C.B	DART AEROSPACE USA, INC.
CHECKED	PH	APPROVED	PH	PORT HADLOCK, WA
DATE	06.10.25	TIME		REV. A

DRAWING NO. D3536
SHEET 4 OF 6
SCALE 1:10

RELEASER
07.02.12



D3536-33 GASKET

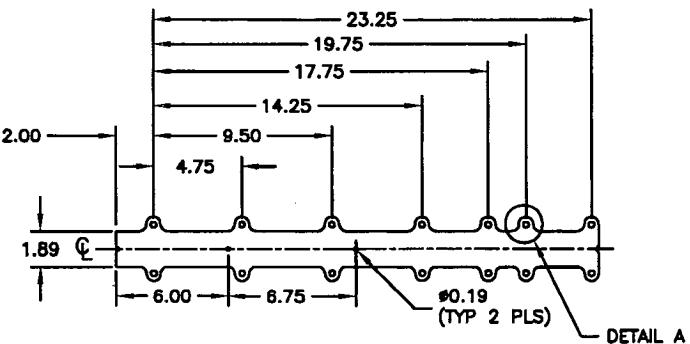


D3536-31 GASKET

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WITHOUT NOTICE
WORK ORDER
NO. 4028

NOTES

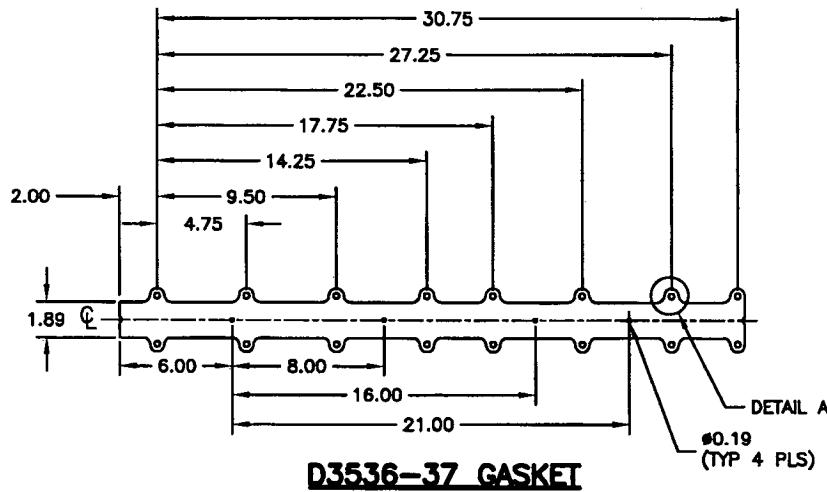
- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{1}{4}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION



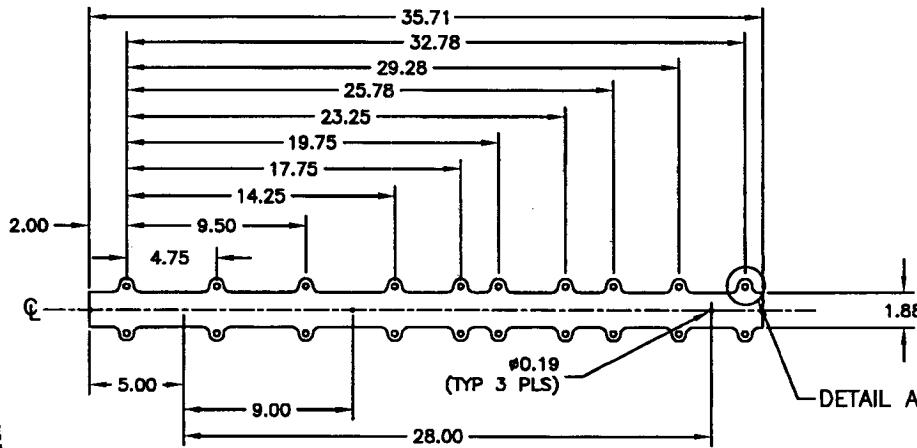
D3536-35 GASKET



DESIGN CB	DRAWN BY CB	DART AEROSPACE USA, INC.	
		PORT HADLOCK, WA	
CHECKED PH	APPROVED TH	DRAWING NO. D3536	REV. A SHEET 5 OF 6
DATE 06.10.25	TITLE GASKET	SCALE 1:10	



SECTION
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WORK ORDER
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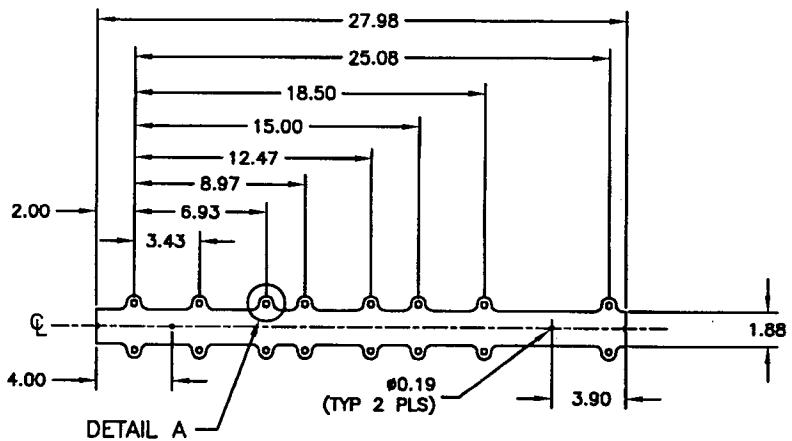
D3536-39 GASKET

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CHECKED	APPROVED	DRAWING NO.
<i>PH</i>	<i>PH</i>	D3536
DATE	TITLE	REV. A
06.10.25	GASKET	SHEET 6 OF 6
		SCALE
		1:10

07.02.12 *PH*



D3536-41 GASKET

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT $\frac{G}{2}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER

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